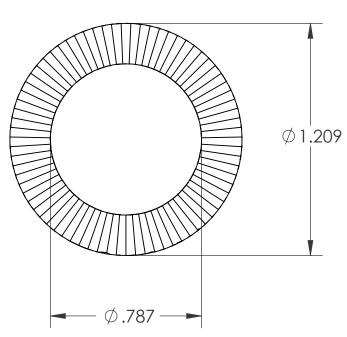
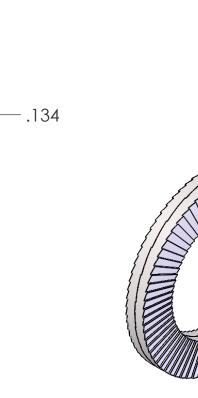
REVISIONS								
REV.	DESCRIPTION	DATE	ECN					
А	INITIAL RELEASE	2/27/17	2555					
В	HEAT TREAT WAS 480 - 540 HV, .134 WAS .130, 1.209 WAS 1.210, .787 WAS .790	3/30/17	2615					
С	MATERIAL UPDATE	7/12/2018	3056					





		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH 1 BEND ±1 1.D. TOLERANCE: ±.008 O.D. TOLERANCE: ±.008 THICKNESS TOLERANCE: ±.01	DRAWN	NAME MTB	DATE 2/27/17	DESCRIPTION		TECSERIES		
		INTERPRET GEOMETRIC	ENG APPR.	JVK	2/27/17	_)/ / /"	
		ASME Y14.5M-1994 MATERIAL SCM435 OR 4130 STEEL, HT: THROUGH HARDEN 465 HV MIN FINISH DELTA PROTEKT BASE COAT (KL100)	MFG APPR.			TEC WAS		ER GLUED PAIR 3/4"		0/4
PROPRIETARY AND CONFIDENTIAL	7		Q.A.			_				
THIS DRAWING, AND THE INFORMATION CONTAINED HERIN, ARE THE PROPERTY OF SHEEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY.	DRAWING NO .:		COMMENTS: E-mail: info@disc-lock.com www.disc-lock.com Phone: 866-474-3739						REV C	
	TEC-750	& TOP COAT (VH302GZ) DO NOT SCALE DRAWING	Fax: 716-875-0358			SCALE: 2:1	WEIGH	IT:	SHEE	T 1 OF 1
5 4		3	2		1		1	,		